



CERTIFICATE

The certification body of TÜV AUSTRIA GMBH
certifies that

Fisola, LDA

- 1. Zona Industrial de Albergaria-a-Velha, Arruamento M
3850-184 Albergaria-a-Velha (Portugal)**
- 2. Zona Industrial de Albergaria-a-Velha, Arruamento C
3850-184 Albergaria-a-Velha (Portugal)**

has met all necessary quality requirements for
welding according to

EN ISO 3834-2

Date of audit: **22.10.2024**

This certificate is valid for the following products or service ranges:
Manufacture of metal structures and other welded constructions

**Group 1, Sub-groups 1.1, 1.2; Group 2, Sub-group 2.1; Group 8,
Sub-group 8.1; acc. to CEN ISO/TR 15608**

Welding processes: 121, 135, 138 acc. EN ISO 4063

Date of expiry: **21.10.2027**

Certificate No.: **HZ-06565-24-PT-JOCA**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!
The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.

Leonding

07.11.2024

Mastnak Alexander
Dipl.-Ing.

PLACE

DATE

CERTIFICATION BODY

**TÜV AUSTRIA
GMBH**
Deutschstraße 10
A-1230 Wien



ZERTIFIKAT | CERTIFICATE | CERTIFICAT | CERTIFICADO | СЕРТИФИКАТ | شهادة | 证书 | 인증서

**Proof of compliance with the „Welding quality requirements“
according to EN ISO 3834-2**

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|---|--|
| Verification of the requirements and technical review | FOS2525.14 Requirements checklist |
| Subcontractin: | PR.04 Purchasing |
| Welding personnel: | Welding coordinator: Ing. Joaquim Silva, 22.05.1982, level C with certificate PT/IWE/0318. Welders qualified in accordance with EN ISO 9606-1 |
| Personnel for monitoring and testing: | Subcontracting to Laboratories Accredited according to EN ISO/IEC 17025 |
| Equipment: | FOS2525.01 Inventory list of machines Unit 1 and 2. FOS2525.08 Welding equipment check log. |
| Welding and associated activities: | FOS2525.06 List of qualified welding procedures and welding specifications. FOS2525.16 List of qualified welders and welding operators. |
| Welding consumables: | ITS2525.03 Storage and handling of welding filler materials |
| Storage of raw materials: | POS2524.01 Raw materials warehouse management |
| Heat treatment: | NA |
| Monitoring and testing related to welding: | FOS2515.01 General Inspection Plan |
| Non-compliance and corrective measures: | POS2515.01 Occurrence management and IT033 Handling non-conformities |
| Calibration and validation of measuring, monitoring and testing equipment | POS2515.02 EMM management and F07.20.1 EMM list |
| Labelling and traceability: | ITS2515.01 Reception of raw materials and screws. |
| Quality reports: | According to the defined General Inspection Plan |
| For additional information see: ----- | |

Leonding, 07/11/2024

Certification body of
TÜV AUSTRIA GMBH


Dipl.-Ing. Alexander Mastnak
Certification responsible

